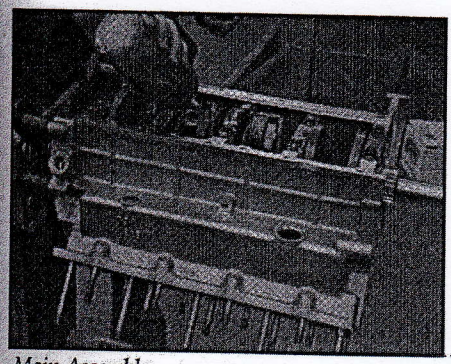


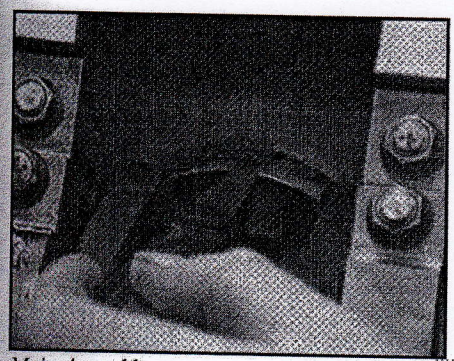
Main Assembly

Lubricate the journal and fit the big end cap...



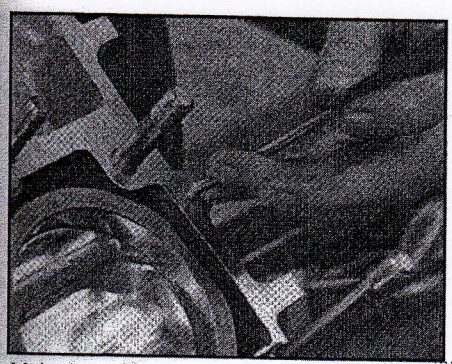
Main Assembly

... torqueing to 40 ft lbs. Then check the clearance between adjacent rods, this should be 10 - 12 thou.



Main Assembly

Check the piston to bore clearance with a feeler gauge, which should be 4 thou.



Main Assembly

Next fit the oil restrictors to the block. These should be drifted in as shown, making sure the hole is not burred over.